AMENDMENTS TO THE CLAIMS

Please amend the claims as follows:

1. (Currently Amended) A method of <u>for</u> depositing a silicon germanium film on a substrate comprising:

providing a substrate within a process chamber;

heating the substrate to a temperature <u>within</u> a range from about 500°C to about 900°C:

exposing the substrate to a <u>first</u> deposition gas comprising SiH₄, GeH₄, HCl silane, germanium, hydrogen chloride, a carrier gas and at least one dopant gas; and depositing to deposit a <u>first</u> silicon germanium material epitaxially on the substrate, wherein the first silicon germanium material contains a dopant concentration of greater than 1×10²⁰ atoms/cm³; and

exposing the substrate to a second deposition gas comprising dichlorosilane and a germanium source to deposit a second silicon germanium material on the substrate.

- 2. (Currently Amended) The method of claim 1, wherein the at least one dopant gas is a boron containing compound selected from the group consisting of BH₃, B₂H₆, B₃H₈, Me₃B, Et₃B borane, diborane, triborane, trimethylborane, triethylborane and derivatives thereof.
- 3. (Currently Amended) The method of claim 2, wherein the <u>first</u> silicon germanium material is deposited <u>with containing</u> a boron concentration <u>within</u> a range from about $[[1]] \underline{2} \times 10^{20}$ atoms/cm³ to about 2.5×10^{21} atoms/cm³.
- 4. (Original) The method of claim 1, wherein the at least one dopant gas includes an arsenic containing compound or a phosphorus containing compound.

- 5. (Currently Amended) The method of claim 1, wherein the carrier gas is selected from the group consisting of H_2 , Ar, N_2 , He hydrogen, argon, nitrogen, helium and combinations thereof.
- 6. (Currently Amended) The method of claim 5, wherein the <u>first</u> deposition gas further comprises a member selected from the group of consisting of a carbon source, Cl₂SiH₂ dichlorosilane and combinations thereof.
- 7. (Currently Amended) The method of claim 5, wherein the temperature is <u>within</u> a range from about 600°C to about 750°C and the process chamber is at a pressure <u>within</u> a range from about 0.1 Torr to about 200 Torr.
- 8. (Currently Amended) The method of claim 5, wherein the silicon germanium film is grown to has a thickness within a range from about 100 Å to about 3,000 Å.
- 9. (Original) The method of claim 8, wherein the silicon germanium film is deposited within a device used for CMOS, Bipolar or BiCMOS application.
- 10. (Currently Amended) The method of claim 9, wherein the silicon germanium film is deposited during a fabrication step is selected from the group consisting of contact plug, source/drain extension, elevated source/drain and bipolar transistor.
- 11. (Currently Amended) The method of claim 1, wherein the <u>first</u> silicon germanium material is deposited with a first thickness, therein SiH₄ is replaced by Cl₂SiH₂, and a second silicon germanium material is deposited with a second thickness on the <u>first</u> silicon germanium material.
- 12. (Currently Amended) The method of claim 1, wherein a silicon-containing material is deposited on the substrate before the <u>first</u> silicon germanium material.

- 13. (Currently Amended) The method of claim 12, wherein the silicon-containing material is deposited by a deposition process comprising Cl₂SiH₂ dichlorosilane.
- 14. (Currently Amended) A selective epitaxial method of growing for depositing a silicon germanium film on a substrate comprising:

proving a substrate within a process chamber;

heating the substrate to a temperature <u>within</u> a range from about 500°C to about 900°C; and

exposing the substrate to a deposition gas comprising SiH₄ silane, a germanium source, an etchant source, a carrier gas and at least one dopant gas; and growing to selectively form a silicon germanium material with containing a dopant concentration within a range from about [[1]] $\underline{2} \times 10^{20}$ atoms/cm³ to about 2.5×10²¹ atoms/cm³.

- 15. (Currently Amended) The method of claim 14, wherein the germanium source is selected from the group consisting of GeH₄, Ge₂H₆, Ge₃H₈, Ge₄H₁₀ germane, digermane, trigermane, tetragermane and derivatives thereof.
- 16. (Currently Amended) The method of claim 15, wherein the carrier gas is selected from the group consisting of H_2 , Ar, N_2 , He hydrogen, argon, nitrogen, helium and combinations thereof.
- 17. (Currently Amended) The method of claim 16, wherein the temperature is <u>within</u> a range from about 600°C to about 750°C and the process chamber is at a pressure <u>within</u> a range from about 0.1 Torr to about 200 Torr.
- 18. (Currently Amended) The method of claim 17, wherein the etchant source is selected from the group consisting of HCI, SiCl₄, CCl₄, H₂CCl₂, Cl₂, hydrogen chloride, tetrachlorosilane, tetrachloromethane, dichloromethane, chlorine, derivatives thereof and combinations thereof.

- 19. (Currently Amended) The method of claim 14, wherein the at least one dopant gas is a boron containing compound selected from the group consisting of BH₃, B₂H₆, B₃H₈, Me₃B, Et₃B borane, diborane, triborane, trimethylborane, triethylborane and derivatives thereof.
- 20. (Original) The method of claim 14, wherein the at least one dopant gas is selected from the group consisting of an arsenic containing compound and a phosphorus containing compound.
- 21. (Currently Amended) The method of claim 14, wherein the deposition gas further comprises a member selected from the group consisting of a carbon source, Cl₂SiH₂ dichlorosilane and combinations thereof.
- 22. (Currently Amended) The method of claim 17, wherein the silicon germanium film is grown to has a thickness within a range from about 100 Å to about 3,000 Å.
- 23. (Original) The method of claim 22, wherein the silicon germanium film is deposited within a device used for CMOS, Bipolar or BiCMOS application.
- 24. (Currently Amended) The method of claim 23, wherein the silicon germanium film is deposited during a fabrication step is selected from the group consisting of contact plug, source/drain extension, elevated source/drain and bipolar transistor.
- 25. (Currently Amended) The method of claim 14, wherein the silicon germanium material is deposited with a first thickness, therein SiH₄ thereafter, the silane is replaced by Cl₂SiH₂ dichlorosilane, and a second silicon germanium material is deposited with a second thickness on the silicon germanium material.
- 26. (Previously Presented) The method of claim 14, wherein a silicon-containing material is deposited on the substrate before the silicon germanium material.

27. (Currently Amended) The method of claim 26, wherein the silicon-containing material is deposited by a deposition process comprising Cl₂SiH₂ dichlorosilane.

28-41. (Cancelled)

42. (Currently Amended) A method of <u>for</u> depositing a silicon [[-containing]] <u>germanium</u> film on a substrate comprising:

placing a substrate within a process chamber;

heating the substrate to a temperature <u>within</u> a range from about 500°C to about 900°C; <u>and</u>

maintaining the process chamber at a pressure in a range from about 0.1 Torr to about 200 Torr;

exposing the substrate to a deposition gas comprising a silicon-containing gas, a germanium source, HCl, at least one hydrogen chloride and a boron-containing dopant gas and a carrier gas selected from the group consisting of N₂, Ar, He and combinations thereof; and depositing to selectively deposit a silicon [[-containing]] germanium material epitaxially on the substrate, wherein the silicon germanium material contains a boron concentration of greater than about 1×10²⁰ atoms/cm³.

43-55. (Cancelled)